

Finishing

Ref No. KH 303091/2

Application - Tefcote Basecoat may be applied by the following methods:-

Brushing
Conventional spraying
Airless spraying
Hand rolling
Pad wiping

When using the basecoat to apply Tefcote reinforcing matrices, it is recommended to use a roller and brush to apply the first coat.

BRUSHING

The basecoat is supplied at a ready for use viscosity. A small quantity of water may be added if required to obtain a suitable viscosity at application temperature.

CONVENTIONAL SPRAYING

Thinning may be carried out with water, added up to 20% by volume to obtain a suitable viscosity at application temperature.

AIRLESS SPRAYING

Most types of industrial airless spray equipment are suitable,

Pressure 176/211 kgs/cm² - 2500-3000 psi

Tip size 11 - 19 thou.

Tefcote Standard Base Coat must be hard dry prior to application of Tefcote Top Coats.

Air Drying

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At an ambient temperature of 20 deg C, the drying time is approximately as follows:-

Surface dry 20 - 30 mins
Hard dry 2 - 4 hrs - this varies according to the substrate and atmospheric conditions
Full properties 7 days

Note: Subsequent coats should only be applied when the sealer is HARD DRY.

It is important to realise that all water based paints are affected by atmospheric conditions. If cold or wet conditions apply appropriate trials should be carried out. Factory applied water based coatings must be absolutely dry before components are put outside, particularly in the winter months (assisted drying may be needed). Tefcote Standard Base Coat must be hard dry prior to application of Tefcote Top Coats.

Cleaning

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Ensure that all equipment is cleaned with water immediately after use. The addition of a small quantity of detergent may prove beneficial. Dried basecoat can be removed with paint stripper, cellulose thinners, acetone or xylene.

Safety

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- (1) Before use, refer to our Material COSHH Safety Data Sheet.
- (2) Category H.S.6. Water Based Products.

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