

PRODUCT NAME	FIBRE FILLER
Product Function	Fill and seal applied Tefcote Matrix
Issue Date	June 1996



Product Description	Ref No. VRTD 021187/1
<p>The fibre Filler is a water based styrene-acrylic filler for full or partial filling of Tefcote Matrix when applied with Tefcote Fibre Adhesive. Tefcote Fibre Filler is not absorbed in the Matrix web and gives a good foundation for subsequent overcoating.</p>	

Typical Applications:	Ref No. VRTD 021187/1
<p>Fibre Filler is used for full or partial filling of Tefcote Matrix before subsequent overcoating. Can be used under dry and warm (8°C) conditions.</p>	

Physical/Chemical Properties:	
Filler:	
Type:	Waterbased styrene-acrylic dispersion.
Colour:	White
Consistency:	Creamy, Tixotropic
Solid Contents:	Approx. 58%
Viscosity:	Approx, 8.000 cps, Brookfield RVF, Sp 4 20 r.m.p., 20°C
Specific Gravity:	1.6 Kg/L
pH Value:	Approx. 8.0
Packaging:	15.0L
Shelf Life:	At least 12 months in tightly closed packaging if stored cool. The product should be protected from frost.

Direction for Use:

Preparation:	The foundation must be clean and dry. Old web is cleaned from dirt and loose web is glued back.
Dilution:	If necessary, the coating can be diluted with water.
Application:	The coating is applied in an even layer with a brush or a roller. Spray by airless, may require addition of 10-15 % water.
Yield:	3-5m ² /L - dependant on the surface in question.
Drying time:	Can be overcoated after 3-4 hours, dependant on temperature and air humidity.
After treatment:	If “fibre rising” occurs the web is polished. If bumps in weaved web occur they are carefully cut up and glued on. Finally the surface is overcoated with Tefcote Topcoats.
Cleaning:	Fibre Filler spots are removed immediately with a damp cloth. Tools are cleaned with lukewarm water. Hands and skin are washed with soap and water.

Material Safety Data:

Health Hazards:	These products do not present any hazards under the Classification, packaging and labelling of dangerous substances regulations (C.P.L. regs.) 1984. However it is essential that good general safety practices are followed:
	S23 Do not breathe in spray vapours.
	S38 In case of insufficient ventilation and when spraying wear suitable respiratory equipment.
	S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
	Occupational Exposure Limits: Not applicable,.

The foregoing information is given in good faith based upon tests and experience. See manufacturers Standard Conditions of Sale.